



COMMERCIAL - TECHNICAL DATA / Tecnologia

MANDARINA

100% COTTON

Test Method for Woven Fabrics		STANDARD (estandar)		DIGITAL PRINT	
		In	Cms	In	Cms
Width / Ancho NTC 228-2011	Phisic / Fisico	55	140	55	140
	Useful / Util	54	137	53	135
		Oz/syd	Gsm	Oz/syd	Gsm
Weight / Peso ASTM D 3776-2009		2.0	69	2.1	71
Shrinkage / Cambio dimensional (%) AATCC 135-2004 / IN504-15	Lenght / Longitud	8%		8%	
	Trans / Transversal	6%		6%	
Spirality after laundry / Viraje despues del lavado (%) ISO16322-2-2005	Lenght / Longitud	3%		3%	
	Trans / Transversal				
Color fastness to wash / Solidez al lavado (gray scale) AATCC 61-2007	Change / Cambio	4		4	
	Stain / Transf	3		3	
Dye transfer to storage. Option II (gray scale) / Transferencia del color por almacenamiento. Opcion II AATCC 163-2007	Stain / Transf	4		4	
Color fastness to light (gray scale) / Solidez a la luz BS 1006-1990	Change / Cambio	4		4	
Color fastness to crocking (gray scale) / Solidez al frote AATCC 8-2007	Dry / Seco	4		4	
	Wet / Húmedo	3		3	
Color Fastness to perspiration (gray scale) / Solidez a la transpiración AATCC 15-2007	Change / Cambio	4		4	
	Stain / Transf	3		3	
Pilling / Pilling (Photographic) NTC 2051-2 / 2003		3		3	
Type of fabric / Tipo de tejido				Woven	

Recommendations:

Rest for 20 to 24 hours before cutting.

Make prior tests of fusion or dyeing if is required.

High shrinkage fabric.

